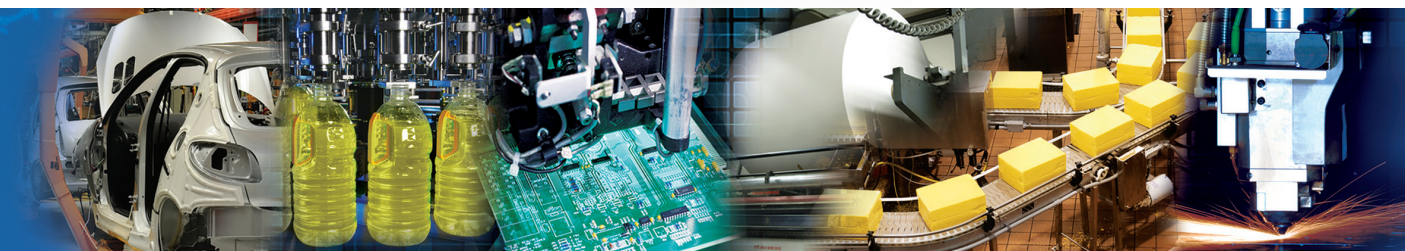


numatics®

F Series

Non-Rotating NFPA Interchangeable Cylinder Line



www.numatics.com


EMERSON
Industrial Automation

BCAE
Automation Solutions

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The **F Series** is a Non-Rotating NFPA Interchangeable pneumatic cylinder line that provides the solution to specific applications where piston rotation is not acceptable. Our innovative dual rod design provides precision positioning and linear movement. This makes the F Series ideal for a multitude of high-tech applications.

Tube

The **tube** is hard coat anodized. The hard coating is an electro-chemical process which produces a very dense surface of aluminum oxide. This surface has extreme hardness (60 RC.), excellent wear and corrosion resistance, and a low coefficient of friction. Additionally, profile tubing is standard on 1-1/2" through 2-1/2" bore sizes (3-1/4" and 4" bores are the tie rod construction).

End Caps

The **end caps** are accurately machined from (6061-T6) solid aluminum bar stock. They are anodized for corrosion resistance. Additionally, a recess on the piston-mating surface (at both ends) enables the air to work on a larger piston area for effortless breakaway.

Rod Bushing

The F Series includes a graphite filled, cast iron **rod bushing** that is extra long in length. Graphite filling offers the best bearing surface when using a hard chrome plated piston rod. Cast iron provides maximum resistance against wear. The added length adds superior alignment and support of the piston rod as well as provides maximum load bearing support.

Rod Seal and Wiper

The unique **rod seal and wiper** combination is made with carboxylated nitrile with PTFE compound and is self-lubricating and durable. The rounded lip design ensures proper sealing and long life.

Piston Rod

High strength steel (100,000 psi minimum yield) **piston rod** has a ground, polished, and chrome plated surface. This surface provides maximum life for both the rod bushing and the seals.

Retaining Plate

The steel **retaining plate** has dual functions. It retains the bushing as well as inhibits rod rotation. Precise tolerances on both the bushing and the retaining plate allows for a exact fit which prevents rod rotation. By simply removing the four countersunk screws that maintain exact alignment, the orientation of the piston rod and tooling plate can be rotated 90° without cylinder disassembly.

Tooling Plate

The **tooling plate** is machined from solid steel. The tooling plate is reversible, offering both a flush or concentric mount.

Piston Seal

The **piston seal** is a carboxylated nitrile with PTFE compound for self-lubricating. The "T" seal with back-up ring construction prevents rolling and seals at all pressures.

Wear Band

The **wear band** is a stable, lubricating strip located on the piston. We separated the load bearing points by locating the wear band at the rear of the piston. This maximizes column strength at full extension.

Piston

The solid aluminum alloy **piston** is strong and durable.



Cushion Seal

The floating **cushion seal** design enables rapid stroke reversal by providing instantaneous full flow to the piston. Each cushion has a flush, retained adjustment needle.

Tube End Seal

The **tube end seals** are compression type and reusable.

Ports

Our enhanced **port** design enables the cylinder to work more efficiently. Through the use of precise machining depths and tool shape, we are able to smooth the flow path into and out of the cylinder.

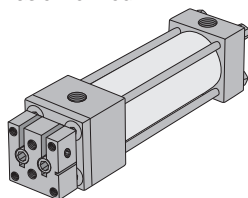
Standard Specifications:

- Meets NFPA specifications
- Bore sizes from 1-1/2" through 4"
- Piston rod diameters from 5/16" to 3/4"
- Maximum pressure rating is 250 psi air
- Standard temperature -10°F to 165°F (-23°C to 74°C)
- All aluminum construction, except retaining plate and tooling plate (steel)
- NPTF ports
- Flexible port and cushion locations

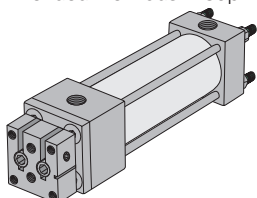
Standard F Series Mounts

Centerline Mounts

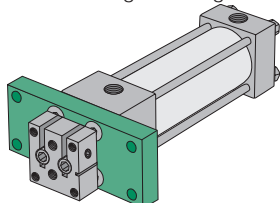
X0 Mount
Basic No Mount



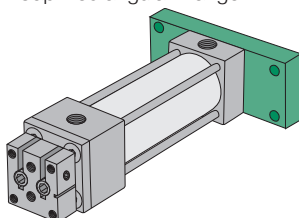
X2 Mount
Extended Tie Rods – Cap End



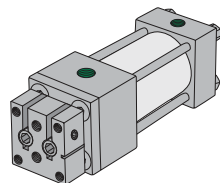
F1 Mount
Head Rectangular Flange



F2 Mount
Cap Rectangular Flange

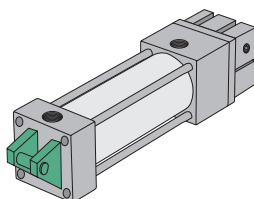


DA Mount
Double Rod End

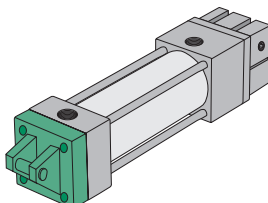


Pivot Mounts

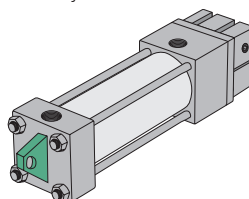
P1 Mount
Fixed Clevis



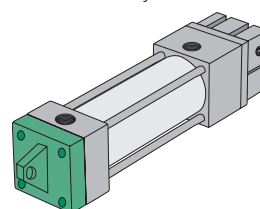
P2 Mount
Detachable Clevis



P3 Mount
Fixed Eye

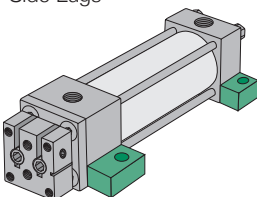


P4 Mount
Detachable Eye

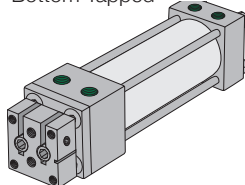


Foot Mounts

S2 Mount
Side Lugs



S4 Mount
Bottom Tapped



*F Series are profile tube from 1 1/2" - 3 1/4" bore. Only 4" bore is round tube and tie rod.

How to Order

F1 F K - 00 A 1 P - C AA 0

Mounting

- F1 = Front Flange
- F2 = Rear Flange
- P1 = Fixed Clevis
- P2 = Detachable Clevis
- P3 = Fixed Eye
- P4 = Detachable Eye
- S2 = Side Lug Mount
- S4 = Bottom Tapped
- X0 = Basic No Mount
- X2 = Cap Extended Tie Rods

Type

- F = F Series Non-Rotating
NFA Interchangeable

Bore

- K = 1-1/2"
- L = 2"
- M = 2-1/2"
- P = 3-1/4"
- R = 4"

Full Inch of Stroke

- 00 = 0" Stroke
- 01 = 1" Stroke
- 02 = 2" Stroke
- 03 = 3" Stroke
- 20 = 20" Stroke

Fractional Inches of Stroke

- A = 0" I = 1/2"
- B = 1/16" J = 9/16"
- C = 1/8" K = 5/8"
- D = 3/16" L = 11/16"
- E = 1/4" M = 3/4"
- F = 5/16" N = 13/16"
- G = 3/8" O = 7/8"
- H = 7/16" P = 15/16"

Magnet

- 0 = No Magnet
- 2 = Magnet

Options

- AA = No Options
- BA** = Bumpers Both Ends (3-1/4" and 4" only)
- BH** = Bumper Head only (3-1/4" and 4" only)
- BC** = Bumper Cap only
- KA* = Stroke Adjuster
- DA = Double Rod End
- NA = Nickel Plated Cylinder
Stainless Steel Rod and Tie rods
- RA* = Save Air Stroke Adjuster
- SA = Stainless Steel Piston Rod
- SS = Stainless Piston Rod and Tie Rod
- ST = Stainless Tie Rods
- 1A* = Rod Extension
- 4A* = Stop Tube
- * Specify length.
- **Bumpers add 0.062" to OAL (per bumper).

Cushions

Position	1	2	3	4
No Cushion	A	A	A	A
Head and Cap	B	C	D	E
Head Only	F	G	H	J
Cap Only	K	L	M	N

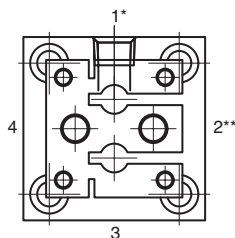
Ports

Position	1/8"	1/4"	3/8"	1/2"	3/4"
1	B	C	D	E	F
2	H	I	J	K	L
3	N	O	P	Q	R
4	T	U	V	W	X

Rod End Codes

- 1 = Rod Vertical, Style # 1 on opposite end if the DA option is used
- 2 = Rod Vertical, Style # 2 on opposite end if the DA option is used
- 3 = Rod Vertical, Style # 3 on opposite end if the DA option is used
- 6 = Rod Horizontal, Style # 1 on opposite end if the DA option is used
- 7 = Rod Horizontal, Style # 2 on opposite end if the DA option is used
- 8 = Rod Horizontal, Style # 3 on opposite end if the DA option is used

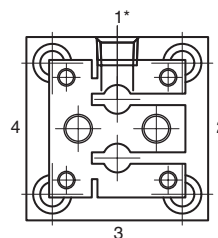
Port and Cushion Orientation



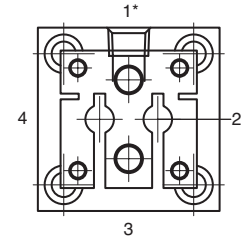
* Ports Normally In Position 1

** Cushions Normally In Position 2

Cylinder Rod Orientation



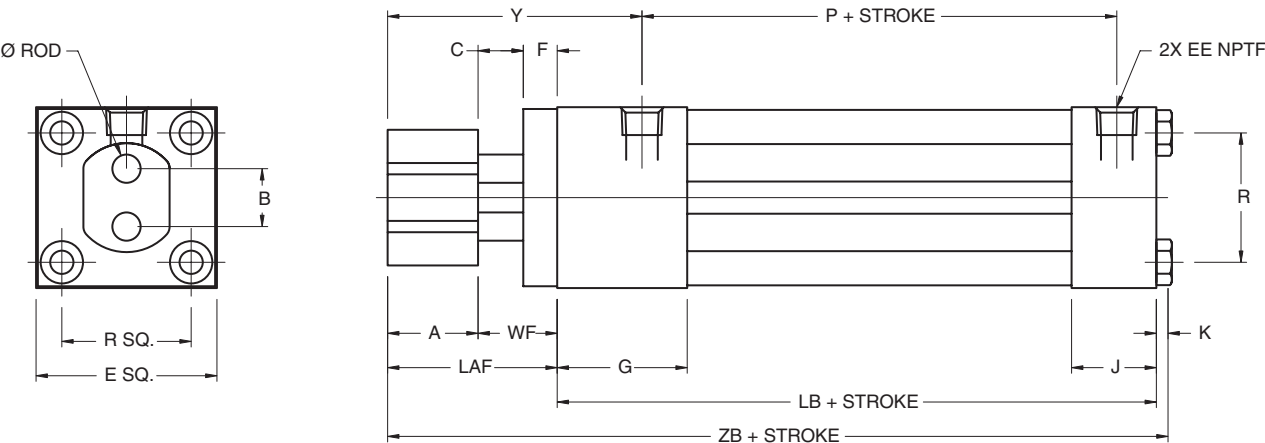
Standard Rod
Orientation Vertical



Optional Rod
Orientation Horizontal

Dimensions: Inches

Basic No Mount Cylinder



NOTE: Tooling plate removed for clarity.

NFPA Mount Code MX0

Table with 18 columns: Bore, Rod, A, B, C, E, F, G, J, K, P, R, Y, EE, LB, WF, ZB, LAF. It lists dimensions for various bore sizes from 1-1/2" to 4".

Tooling Plate

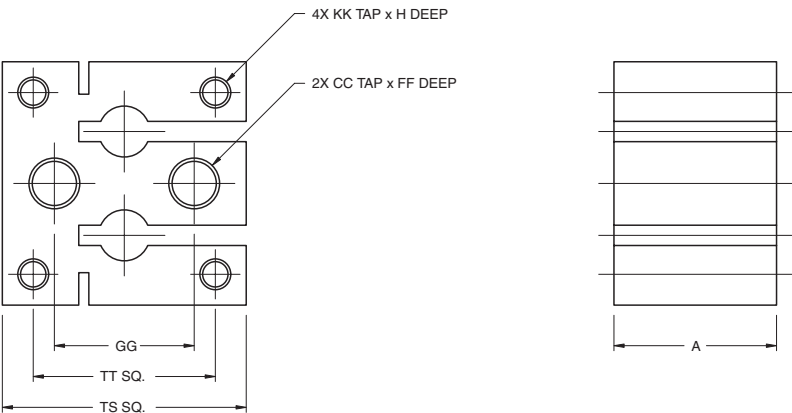
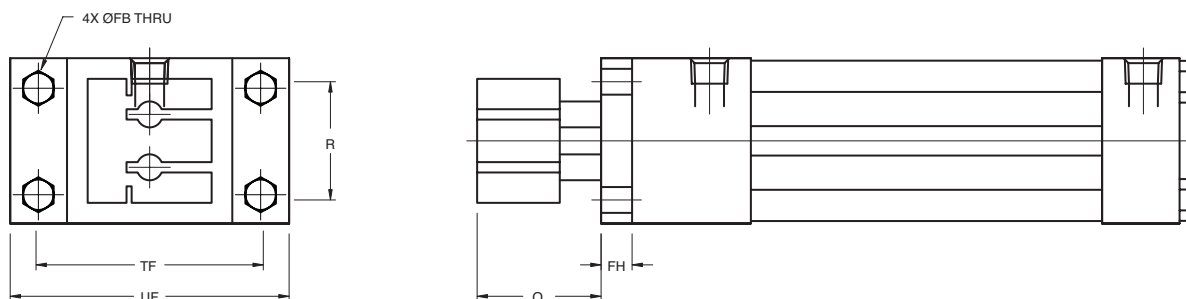


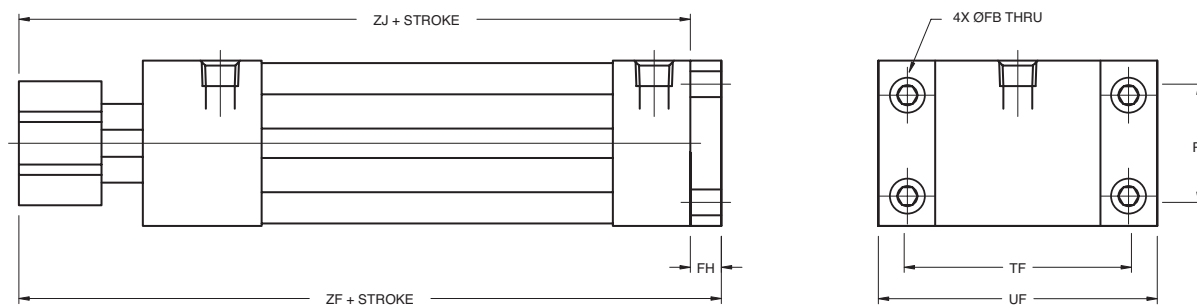
Table with 8 columns: Bore, CC, FF, GG, KK, H, TS, TT. It lists dimensions for various bore sizes from 1-1/2" to 4".

Dimensions: Inches (mm)

Flange Mounts



Mount Code NFPA MF1

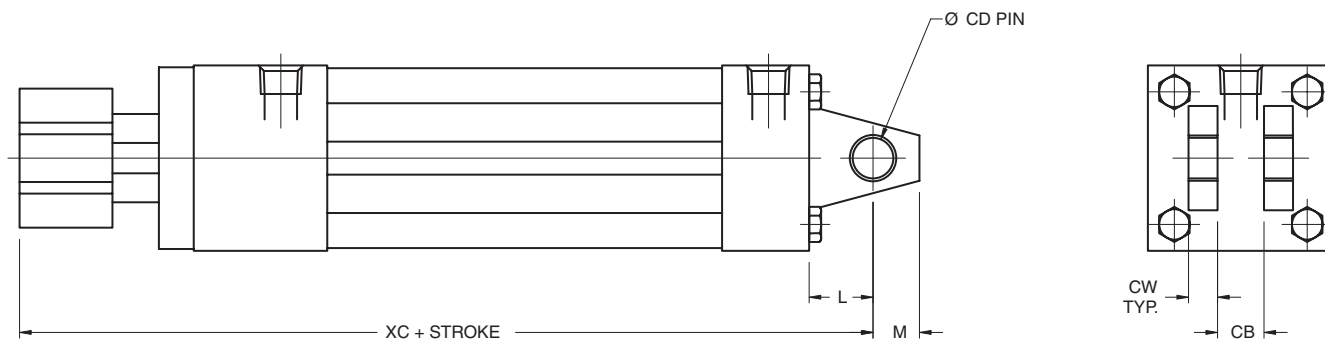


Mount Code NFPA MF2

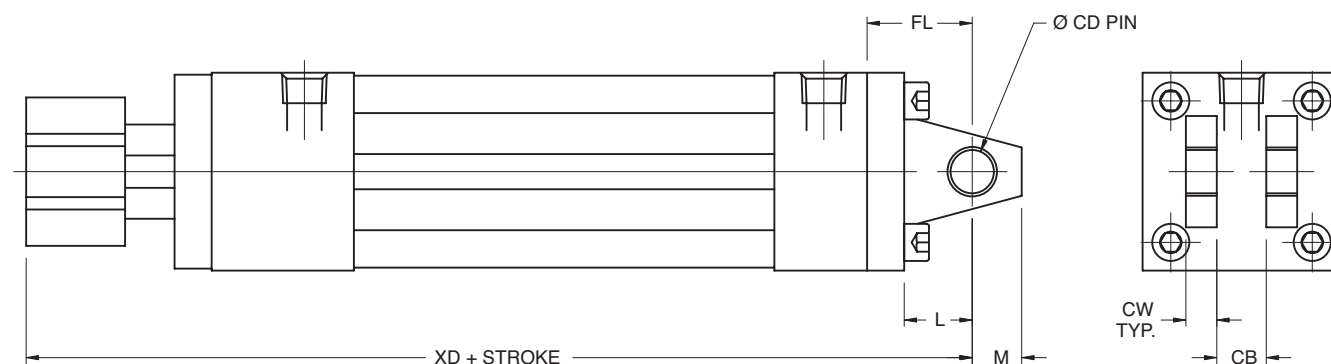
Bore	FB	FH	Q	R	TF	UF	ZF	
1-1/2"	1/4	0.375	1.500	1.430	2.750	3.375	5.875	5.500
2"	5/16	0.375	1.500	1.840	3.375	4.125	5.875	5.500
2-1/2"	5/16	0.375	1.750	2.190	3.875	4.625	6.250	5.875
3-1/4"	3/8	0.625	1.750	2.760	4.688	5.500	7.250	6.625
4"	3/8	0.625	1.750	3.320	5.438	6.250	7.250	6.625

Dimensions: Inches

Clevis Mounts



NFFA Mount Code MP1

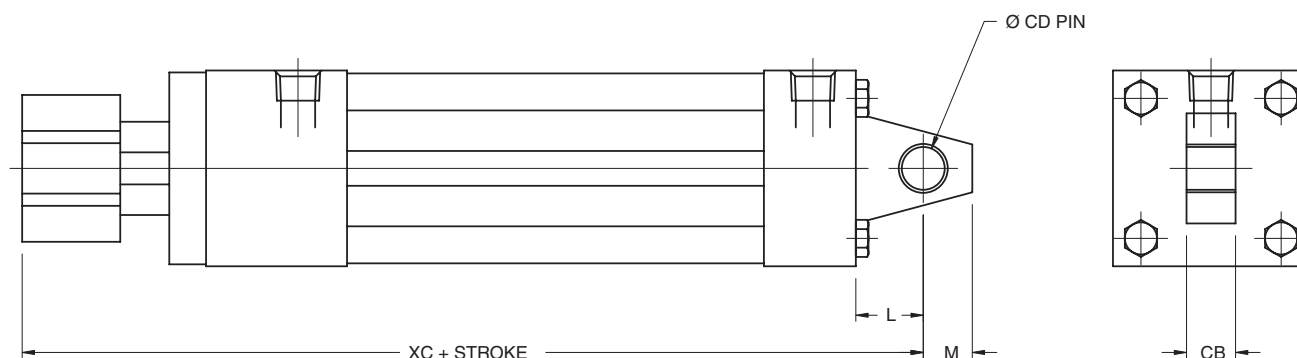


NFFA Mount Code MP2

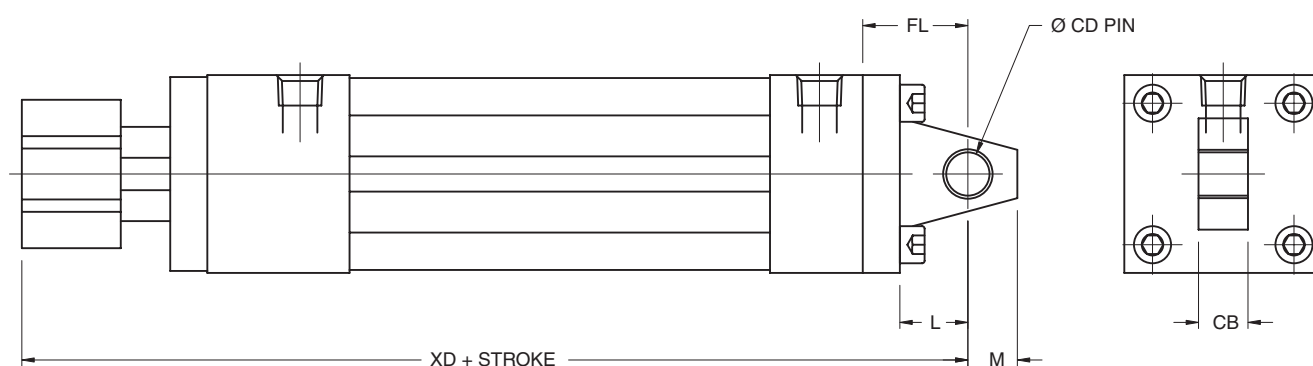
Bore	L	M	CB	CD	CW	FL	XC	XD
1-1/2"	0.750	0.500	0.750	0.500	0.500	1.125	6.250	6.625
2"	0.750	0.500	0.750	0.500	0.500	1.125	6.250	6.625
2-1/2"	0.750	0.500	0.750	0.500	0.500	1.125	6.250	7.000
3-1/4"	1.250	0.750	1.250	0.750	0.625	1.875	7.875	8.500
4"	1.250	0.750	1.250	0.750	0.625	1.875	7.875	8.500

Dimensions: Inches

Eye Mounts



NFPA Mount Code MP3

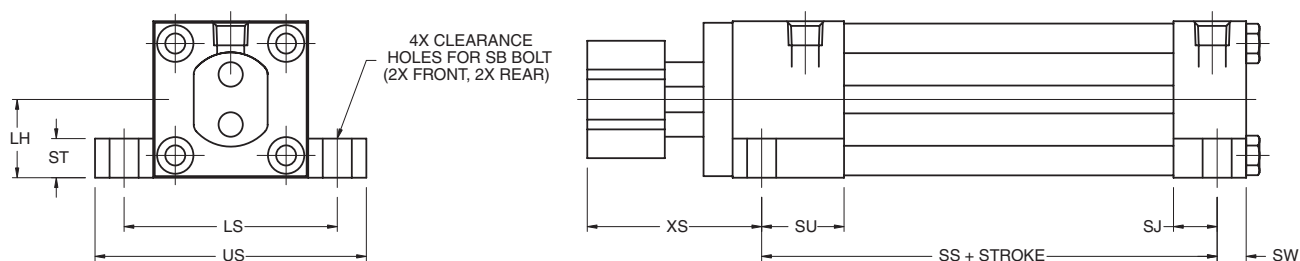


NFPA Mount Code MP4

Bore	L	M	CB	CD	FL	XC	XD
1-1/2"	0.750	0.500	0.750	0.500	1.125	6.250	6.625
2"	0.750	0.500	0.750	0.500	1.125	6.250	6.625
2-1/2"	0.750	0.500	0.750	0.500	1.125	6.250	7.000
3-1/4"	1.250	0.750	1.250	0.750	1.875	7.875	8.500
4"	1.250	0.750	1.250	0.750	1.875	7.875	8.500

Dimensions: Inches

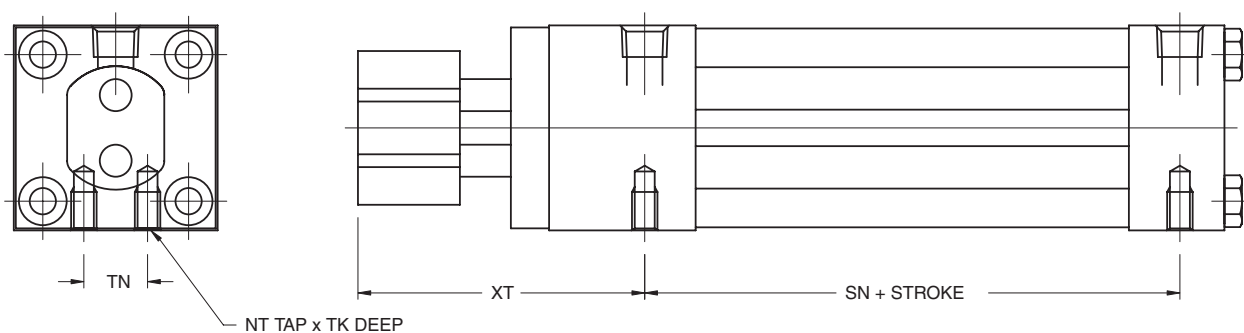
Side Lug Mount



NFPA Mount Code MS2

Bore	LH	LS	SB	SJ	SS	ST	SU	SW	US	XS
1-1/2"	1.000	2.750	3/8	0.625	2.875	0.500	1.125	0.375	3.500	2.250
2"	1.250	3.250	3/8	0.625	2.875	0.500	1.125	0.375	4.000	2.250
2-1/2"	1.500	3.750	3/8	0.625	3.000	0.500	1.125	0.375	4.500	2.500
3-1/4"	1.875	4.750	1/2	0.750	3.250	0.750	1.250	0.500	5.750	2.875
4"	2.250	5.500	1/2	0.750	3.250	0.750	1.250	0.500	6.500	2.875

Bottom Tap Mount

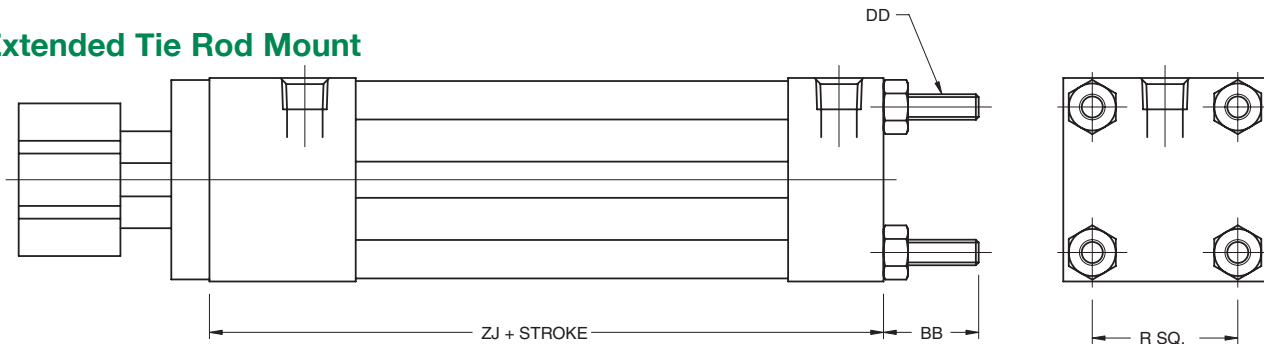


NFPA Mount Code MS4

Bore	NT	TK	TN	SN	XT
1-1/2"	1/4-20	0.250	0.625	2.250	2.813
2"	5/16-18	0.313	0.875	2.250	2.813
2-1/2"	3/8-16	0.375	1.250	2.375	3.063
3-1/4"	1/2-13	0.500	1.500	2.625	3.438
4"	1/2-13	0.500	2.063	2.625	3.438

Dimensions: Inches

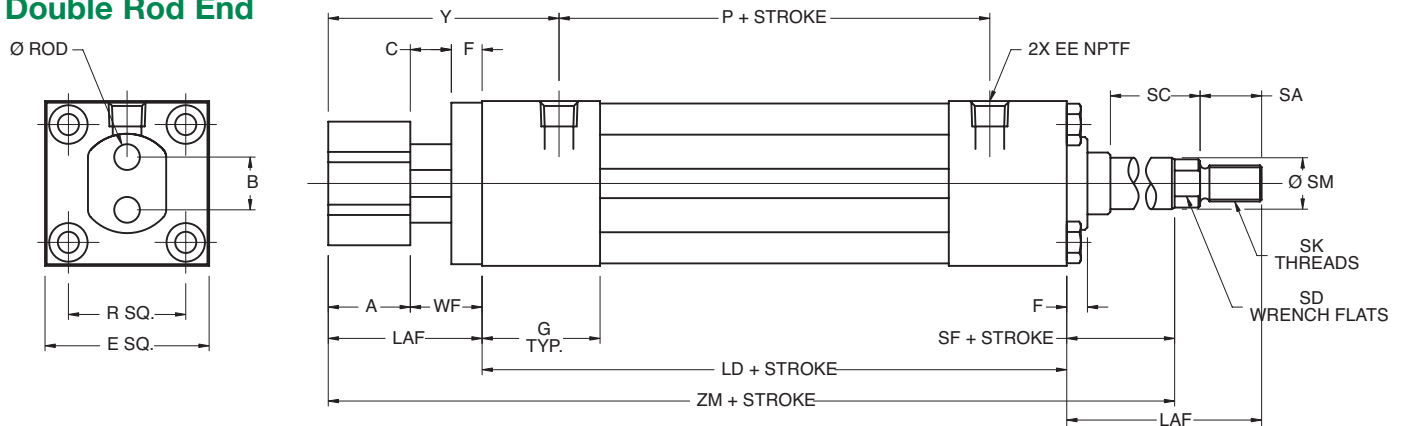
Extended Tie Rod Mount



NFPA Mount Code MX2

Bore	BB	DD	R	ZJ
1-1/2"	1.000	1/4-28	1.430	5.500
2"	1.125	5/16-24	1.840	5.500
2-1/2"	1.125	5/16-24	2.190	5.875
3-1/4"	1.375	3/8-24	2.760	6.625
4"	1.375	3/8-24	3.320	6.625

Double Rod End



Order as "DA" Option

Bore	Rod	A	B	C	E	EE	F	G	LD	LAF	P
1-1/2"	0.313	1.000	0.640	0.500	2.000	3/8	0.375	1.500	4.125	1.875	2.250
2"	0.500	1.000	0.844	0.500	2.500	3/8	0.375	1.500	4.125	1.875	2.250
2-1/2"	0.625	1.250	1.219	0.500	3.000	3/8	0.375	1.500	4.250	2.125	2.375
3-1/4"	0.750	1.250	1.129	0.500	3.750	3/8	0.625	1.750	4.750	2.375	2.625
4"	0.750	1.250	1.907	0.500	4.500	1/2	0.625	1.750	4.750	2.375	2.625

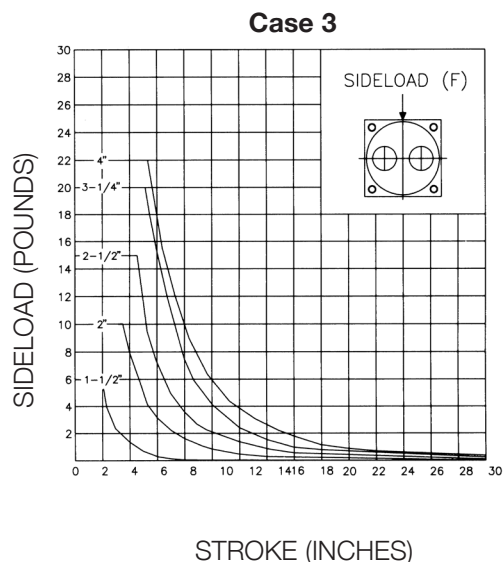
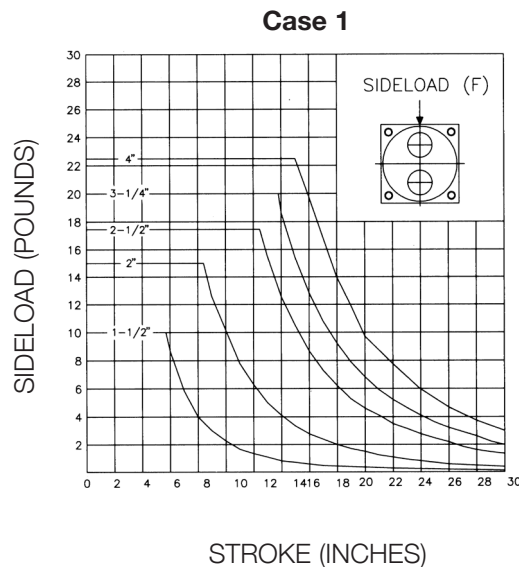
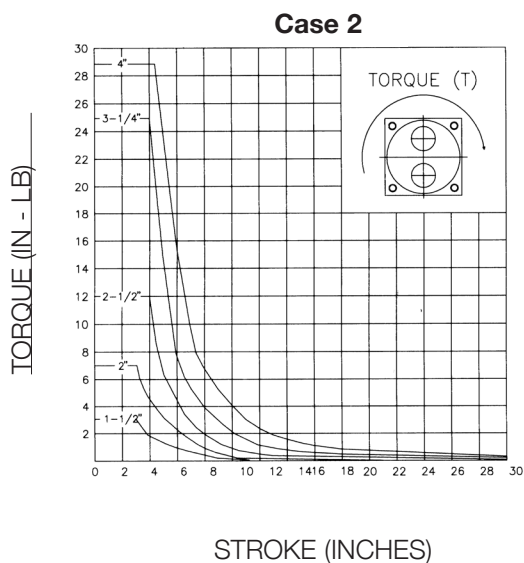
Bore	R	SA	SC	SD	SF	SK	SM	WF	Y	ZM
1-1/2"	1.430	0.750	0.375	0.500	1.000	7/16-20	0.625	0.875	2.813	7.000
2"	1.840	0.750	0.375	0.500	1.000	7/16-20	0.625	0.875	2.813	7.000
2-1/2"	2.190	0.750	0.375	0.500	1.000	7/16-20	0.625	0.875	3.063	7.375
3-1/4"	2.760	1.125	0.500	0.813	1.375	3/4-16	1.000	1.125	3.438	8.500
4"	3.320	1.125	0.500	0.813	1.375	3/4-16	1.000	1.125	3.438	8.500

Note: For switch ordering information see the Actuator Accessories section.

F Series Case Loads

Case Load Instructions:

- 1) Choose the appropriate case for your application.
(See drawings for Case 1, 2, and 3)
- 2) On the left side of the chart, locate the sideload or torque that your application will experience.
- 3) On the bottom scale, locate the maximum stroke for the application.
- 4) Follow the lines up to determine the minimum cylinder your application will require.



These charts have been developed to aid in bore selection. For strokes/loads exceeding these charts, consult your Numatics distributor.

NOTE:

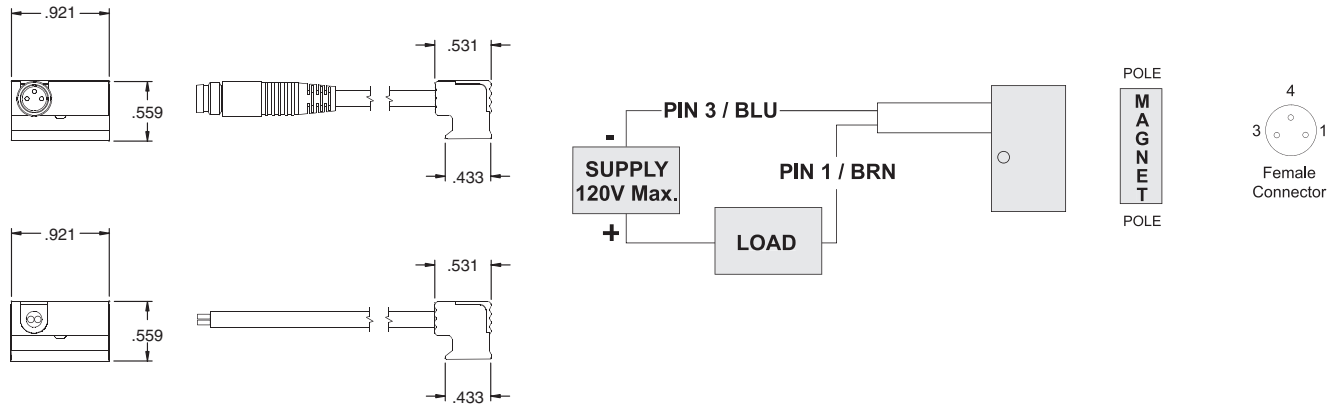
There is a significant difference between Case 1 and Case 3.

F Series Switch Information

F Series World Switch Reed Switch Part Numbers

P/N	Switch Style	Electrical Design	Output	Operating Voltage	Current Rating	Switching Power	Voltage Drop	NEMA IP Rating	Temperature Rating
SR6-002	Flying Lead	AC/DC REED	Normally Open	5 -120 VAC/DC	0.025 Amps Max. 0.001 Amps Min.	3 Watts Max.	3.5 Volts	NEMA 6	-25° to +75° C
SR6-004	Flying Lead	AC/DC REED	Normally Open	5 -120 VAC/DC	0.5 Amps Max. 0.005 Amps Min.	10 Watts Max.	3.0 Volts	NEMA 6	-25° to +75° C
SR6-022	M8 Connector	AC/DC REED	Normally Open	5-50 VAC 5-60 VDC	0.025 Amps Max. 0.001 Amps Min.	12 Watts Max.	0.5 Volts	NEMA 6	-25° to +75° C
SR6-024	M8 Connector	AC/DC REED	Normally Open	5-50 VAC 5-60 VDC	0.5 Amps Max. 0.005 Amps Min.	10 Watts Max.	3.0 Volts	NEMA 6	-25° to +75° C

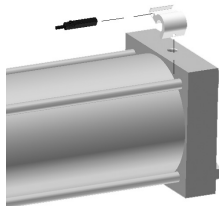
Reed Switch - Normally Open Type SR6



NFPA Interchangeable Cylinders

F Series (Tie Rod)

Bore	Bracket P/N
1 1/2"	N99-1181
2"	N99-1182
2 1/2"	N99-1182
3 1/4"	N99-1183
4"	N99-1183
5"	N99-1184
6"	N99-1184
8"	N99-1184
10"	N99-1191
12"	N99-1191
14"	N99-1200

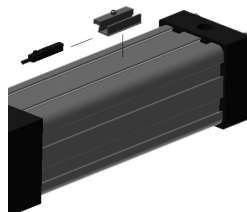


Sensor Description	Standard Cord Set	Quick Disconnect
Reed Switch	REED-FL2-00	REED-QDS-M8U
Hall PNP	PNP-FL2-00-U	PNP-QDS-M8-U
Hall NPN	NPN-FL2-00-U	NPN-QDS-M8-U

See page 13, 14, & 15 for sensor specifications

F Series (Profile Tube)

Bore	Bracket P/N
1 1/2"	N99-1185
2"	N99-1185
2 1/2"	N99-1185

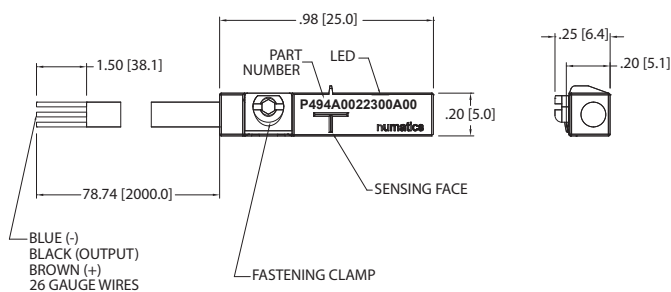


Sensor Description	Standard Cord Set	Quick Disconnect
Reed Switch	REED-FL2-00	REED-QDS-M8U
Hall PNP	PNP-FL2-00-U	PNP-QDS-M8-U
Hall NPN	NPN-FL2-00-U	NPN-QDS-M8-U

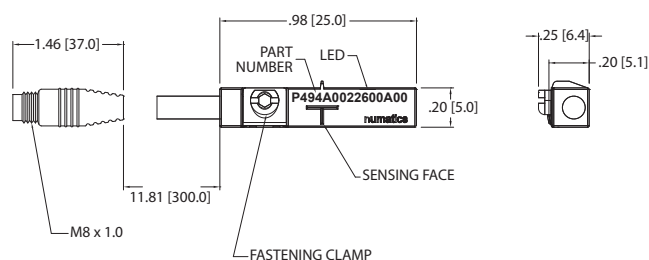
See page 13, 14, & 15 for sensor specifications

Sensing Part Numbers

PNP-FL2-00-U



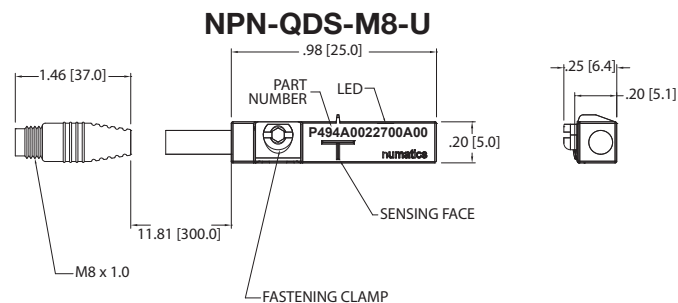
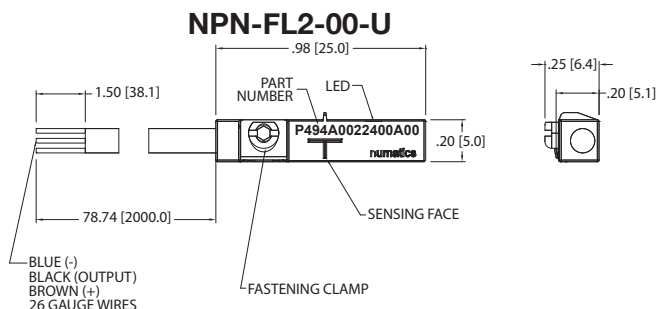
PNP-QDS-M8-U



ELECTRICAL DESIGN	DC PNP
OUTPUT	Normally Open
OPERATING VOLTAGE	10-30 VDC
CURRENT RATING	100 mA
SHORT-CIRCUIT PROTECTION	Yes
OVERLOAD PROTECTION	Yes
REVERSE POLARITY PROTECTION	Yes
VOLTAGE DROP	< 2.5 V
CURRENT CONSUMPTION	< 12 mA
REPEATABILITY	< .2mm
POWER-ON DELAY TIME	< 30 ms
SWITCH FREQUENCY	> 3000 Hz
AMBIENT TEMPERATURE	-25°C to 85°C
PROTECTION	IP 67, III
HYSTERESIS	1.0mm
MAGNETIC SENSITIVITY	2.0 mT
TRAVEL SPEED	> 10 m/s
HOUSING MATERIAL	PA (Polyamide) Black; Fastening Clamp: Stainless Steel
FUNCTION DISPLAY SWITCHING STATUS	Yellow LED
CONNECTION	Flying Leads, Pur Cable (2m Long, 3 x26 Gauge Wire)
REMARKS	Clamping Screw with Combined Slot/Hexagon Socket Head AF 1.5 cULus - Class 2 Source Required
ACCESSORIES	Rubber Placeholder, Cable Clip, and Cut Sheet To Be Provided with Every Switch
AGENCY APPROVALS	CE cULus RoHS

ELECTRICAL DESIGN	DC PNP
OUTPUT	Normally Open
OPERATING VOLTAGE	10-30 VDC
CURRENT RATING	100 mA
SHORT-CIRCUIT PROTECTION	Yes
OVERLOAD PROTECTION	Yes
REVERSE POLARITY PROTECTION	Yes
VOLTAGE DROP	< 2.5 V
CURRENT CONSUMPTION	< 12 mA
REPEATABILITY	< .2mm
POWER-ON DELAY TIME	< 30 ms
SWITCH FREQUENCY	> 3000 Hz
AMBIENT TEMPERATURE	-25°C to 85°C
PROTECTION	IP 67, III
HYSTERESIS	1.0mm
MAGNETIC SENSITIVITY	2.0 mT
TRAVEL SPEED	> 10 m/s
HOUSING MATERIAL	PA (Polyamide) Black; Fastening Clamp: Stainless Steel
FUNCTION DISPLAY SWITCHING STATUS	Yellow LED
CONNECTION	M8 Connector (Snap Fit) , Pur Cable (.3 m)
REMARKS	Clamping Screw with Combined Slot/Hexagon Socket Head AF 1.5 cULus - Class 2 Source Required
ACCESSORIES	Rubber Placeholder, Cable Clip, and Cut Sheet To Be Provided with Every Switch
AGENCY APPROVALS	CE cULus RoHS

Sensing Part Numbers

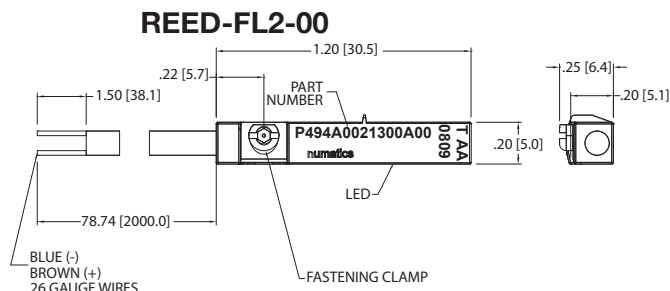


ELECTRICAL DESIGN	DC NPN
OUTPUT	Normally Open
OPERATING VOLTAGE	10-30 VDC
CURRENT RATING	100 mA
SHORT-CIRCUIT PROTECTION	Yes
OVERLOAD PROTECTION	Yes
REVERSE POLARITY PROTECTION	Yes
VOLTAGE DROP	< 2.5 V
CURRENT CONSUMPTION	< 12 mA
REPEATABILITY	< .2mm
POWER-ON DELAY TIME	< 30 ms
SWITCH FREQUENCY	> 3000 Hz
AMBIENT TEMPERATURE	-25°C to 85°C
PROTECTION	IP 67, III
HYSTERESIS	1.0mm
MAGNETIC SENSITIVITY	2.0 mT
TRAVEL SPEED	> 10 m/s
HOUSING MATERIAL	PA (Polyamide) Black; Fastening Clamp: Stainless Steel
FUNCTION DISPLAY SWITCHING STATUS	Yellow LED
CONNECTION	Flying Leads, Pur Cable (2m Long, 3 x26 Gauge Wire)
REMARKS	Clamping Screw with Combined Slot/Hexagon Socket Head AF 1.5 cULus - Class 2 Source Required
ACCESSORIES	Rubber Placehold, Cable Clip, and Cut Sheet To Be Provided with Every Switch
AGENCY APPROVALS	CE cUL US RoHS

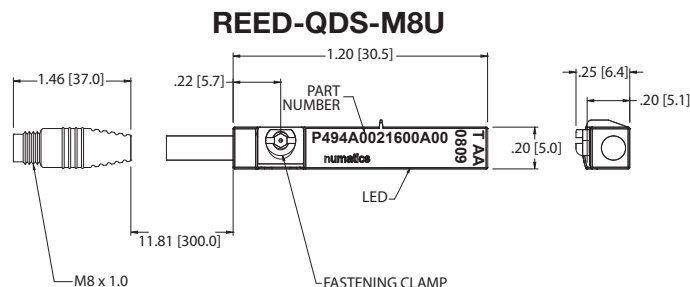
ELECTRICAL DESIGN	DC NPN
OUTPUT	Normally Open
OPERATING VOLTAGE	10-30 VDC
CURRENT RATING	100 mA
SHORT-CIRCUIT PROTECTION	Yes
OVERLOAD PROTECTION	Yes
REVERSE POLARITY PROTECTION	Yes
VOLTAGE DROP	< 2.5 V
CURRENT CONSUMPTION	< 12 mA
REPEATABILITY	< .2mm
POWER-ON DELAY TIME	< 30 ms
SWITCH FREQUENCY	> 3000 Hz
AMBIENT TEMPERATURE	-25°C to 85°C
PROTECTION	IP 67, III
HYSTERESIS	1.0mm
MAGNETIC SENSITIVITY	2.0 mT
TRAVEL SPEED	> 10 m/s
HOUSING MATERIAL	PA (Polyamide) Black; Fastening Clamp: Stainless Steel
FUNCTION DISPLAY SWITCHING STATUS	Yellow LED
CONNECTION	M8 Connector (Snap Fit) , Pur Cable (.3 m)
REMARKS	Clamping Screw with Combined Slot/Hexagon Socket Head AF 1.5 cULus - Class 2 Source Required
ACCESSORIES	Rubber Placehold, Cable Clip, and Cut Sheet To Be Provided with Every Switch
AGENCY APPROVALS	CE cUL US RoHS

*Switches are not designed for wet environments. Please see your distributor for additional information.

Sensing Part Numbers



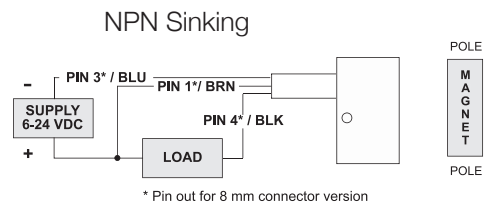
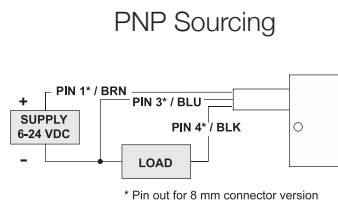
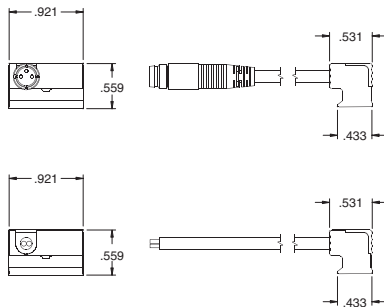
ELECTRICAL DESIGN	AC/DC REED
OUTPUT	Normally Open
OPERATING VOLTAGE	5-120 VAC/DC
CURRENT RATING	100 mA*
SHORT-CIRCUIT PROTECTION	No
OVERLOAD PROTECTION	No
REVERSE POLARITY PROTECTION	Yes
VOLTAGE DROP	< 5 V
REPEATABILITY	± .2mm
MAKETIME INCLUDING BOUNCE	< .6 ms
BREAKTIME	< .1 ms
SWITCHING POWER (MAX)	5 W
SWITCH FREQUENCY	1000 Hz
AMBIENT TEMPERATURE	-25°C to 70°C
PROTECTION	IP 67, II
HYSTERESIS	.9mm
HOUSING MATERIAL	PA (Polyamide) Black; Fastening Clamp: Stainless Steel
FUNCTION DISPLAY SWITCHING STATUS	Yellow LED
CONNECTION	Flying Leads, Pur Cable (2m Long, 2 x26 Gauge Wire)
REMARKS	*External Protective Circuit for Inductive Load (Valve, Contactor, Etc..) Necessary. Conforms to 2008 NEC Section 725 III, Class 2 Circuits Clamping Screw with Combined Slot/Hexagon Socket Head AF 1.5. No LED Function in case of Polarity in DC Operation
ACCESSORIES	Rubber Placeholder, Cable Clip, and Cut Sheet To Be Provided with Every Switch
AGENCY APPROVALS	 RoHS



ELECTRICAL DESIGN	AC/DC REED
OUTPUT	Normally Open
OPERATING VOLTAGE	*5-60 VDC / 5-50 VAC
CURRENT RATING	100 mA
SHORT-CIRCUIT PROTECTION	No
OVERLOAD PROTECTION	No
REVERSE POLARITY PROTECTION	Yes
VOLTAGE DROP	< 5 V
REPEATABILITY	± .2mm
MAKETIME INCLUDING BOUNCE	< .6 ms
BREAKTIME	< .1 ms
SWITCHING POWER (MAX)	5 W
SWITCH FREQUENCY	1000 Hz
AMBIENT TEMPERATURE	-25°C to 70°C
PROTECTION	IP 67, II
HYSTERESIS	.9mm
HOUSING MATERIAL	PA (Polyamide) Black; Fastening Clamp: Stainless Steel
FUNCTION DISPLAY SWITCHING STATUS	Yellow LED
CONNECTION	M8 Connector (Snap Fit), Pur Cable (.3m)
REMARKS	*External Protective Circuit for Inductive Load (Valve, Contactor, Etc..) Necessary. Conforms to 2008 NEC Section 725 III, Class 2 Circuits M8 Connector voltage limited to 5-60 vdc / 5-50 vac to conform with 2008 IEC 61076-2-104 Clamping Screw with Combined Slot/Hexagon Socket Head AF 1.5. No LED Function in case of Polarity in DC Operation
ACCESSORIES	Rubber Placeholder, Cable Clip, and Cut Sheet To Be Provided with Every Switch
AGENCY APPROVALS	 RoHS

F Series World Switch Hall Effect Part Numbers

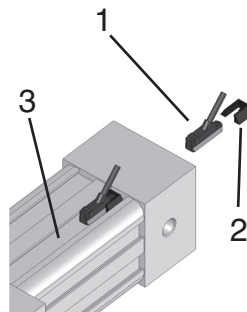
P/N	Switch Style	Electrical Design	Output	Operating Voltage	Current Rating	Switching Power	Voltage Drop	NEMA IP Rating	Temperature Rating
SH6-031	Flying Lead	PNP	Normally Open	6-24 VDC	0.3 Amps Max.	3 Watts Max.	3.5 Volts	NEMA 6	-25° to +75° C
SH6-032	Flying Lead	NPN	Normally Open	6-24 VDC	0.3 Amps Max.	10 Watts Max.	3.0 Volts	NEMA 6	-25° to +75° C
SH6-021	M8 Connector	PNP	Normally Open	6-24 VDC	0.3 Amps Max.	12 Watts Max.	0.5 Volts	NEMA 6	-25° to +75° C
SH6-022	M8 Connector	NPN	Normally Open	6-24 VDC	0.3 Amps Max.	10 Watts Max.	3.0 Volts	NEMA 6	-25° to +75° C



F Series 9000 Application Detail

Profile Tube Detail

1. 9000 Switch
2. Included Dovetail adapter
3. Dove Tail extrusion

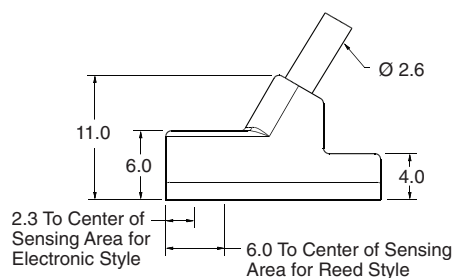
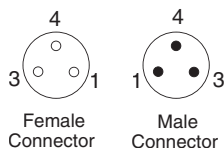
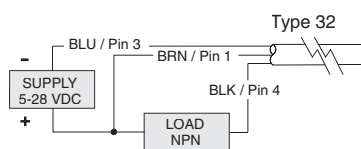
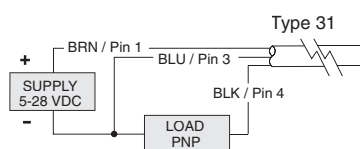
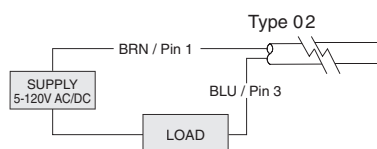


F series 9000 Series Switch

Cylinders	Bore	Part Number
F series Profile	1 1/2"-2 1/2" Bore	Direct Fit w/included adapter

Series 9000 Type 02, 31 & 32

Wiring Diagrams



Type Code	Description	Function	Switching Voltage	Switching Current	Switching Power	Switching Speed	Voltage Drop
940-100-002	Reed Switch for PLC's, LED (current limiting)	SPST Normally Open	5-120V AC/DC 50/60 Hz	0.03 Amps max. 0.001 Amps min.	4 Watts max.	0.4 ms operate 0.1 ms release	3.5 Volts @ 5 mA
940-100-031	Electronic for Reed Magnet, LED & Sourcing	PNP Normally Open	5-28 VDC	0.2 Amps max.	4.8 Watts max.	4 µs operate 4 µs release	1.0 Volts max
940-100-032	Electronic for Reed Magnet, LED & Sinking	NPN Normally Open	5-28 VDC	0.2 Amps max.	4.8 Watts max.	4 µs operate 4 µs release	1.0 Volts max

How to Order - F Series Piston Rod Assembly

F92 - K 1 N 0 - 01 A - AA

Type _____
F92 = F Series Piston Rod Assembly

Bore _____
K = 1-1/2"
L = 2"
M = 2-1/2"
P = 3-1/4"
R = 4"

Rod Code _____
1 = Rod Vertical, Style #1 on opposite end if the DA option is used
2 = Rod Vertical, Style #2 on opposite end if the DA option is used
3 = Rod Vertical, Style #3 on opposite end if the DA option is used
6 = Rod Horizontal, Style #1 on opposite end if the DA option is used
7 = Rod Horizontal, Style #2 on opposite end if the DA option is used
8 = Rod Horizontal, Style #3 on opposite end if the DA option is used

Cushion _____
N = No Cushion
B = Both Ends Cushioned
H = Head End Cushioned
C = Cap End Cushioned

Magnet _____
0 = No Magnet
2 = Reed Magnet

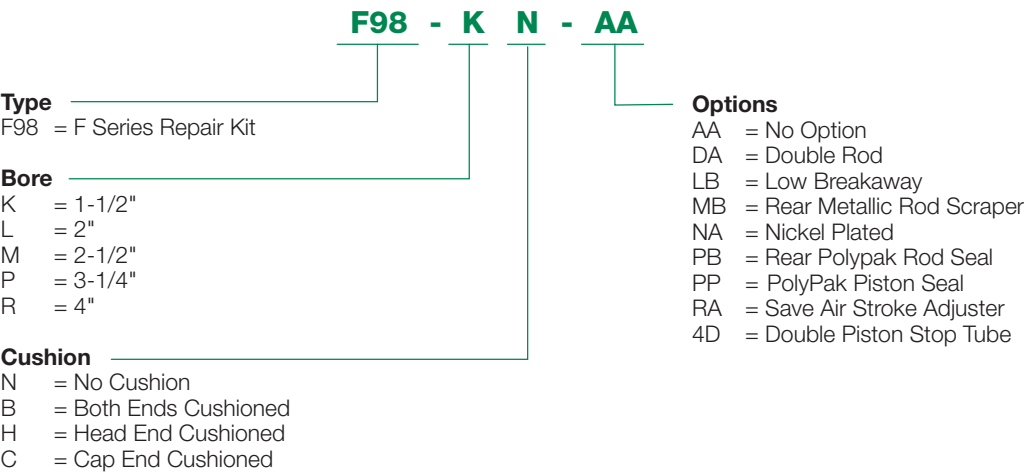
Option
AA = No Option
BC = Bumpered Cap End
BH = Bumper Head End
DA = Double Rod
KA = Stroke Adjust
LB = Low Breakaway Piston Seals
PP = Polypak Piston Seals
NA = Nickel Plated
RA = Save Air Stroke Adjuster
SA = Stainless Rod
1A* = Rod Extension
1B* = Rear Rod Extension
2B* = Rear Thread Extension
3B = Rear Rod Stud
4A* = Stop Tube
4D* = Double Piston Stop Tube
* Must specify length

Fractional Inches of Stroke
A = 0" E = 1/4" I = 1/2" M = 3/4"
B = 1/16" F = 5/16" J = 9/16" N = 13/16"
C = 1/8" G = 3/8" K = 5/8" O = 7/8"
D = 3/16" H = 7/16" L = 11/16" P = 15/16"

Full Inches of Stroke
00 = 0" Stroke
01 = 1" Stroke
02 = 2" Stroke
03 = 3" Stroke
04 = 4" Stroke
05 = 5" Stroke
20 = 20" Stroke (Maximum)

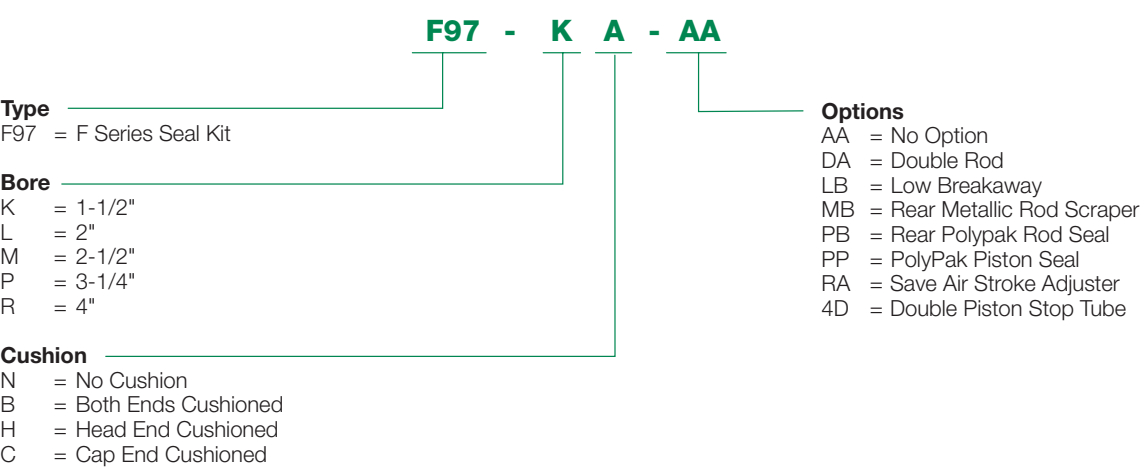
Note: Options listed are ones that apply to a piston rod assembly only.
Model number is set up to use option code supplied with original cylinder or with any above.

How to Order - F Series Repair Kit



Note: Options listed are ones that apply to a repair kit only.
Model number is set up to use option code supplied with original cylinder or with any above.

How to Order - F Series Seal Kit



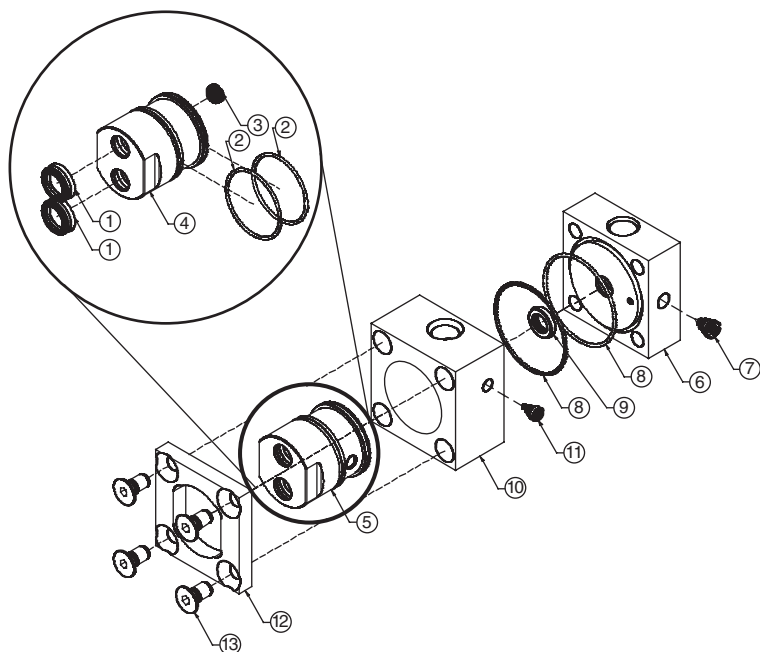
Note: Options listed are ones that apply to a seal kit only.
Model number is set up to use option code supplied with original cylinder or with any above.

Piston Rod Assembly Kit Removal/Installation Instructions

Repair and Seal Kit Removal/Installation Instructions

Diagrams

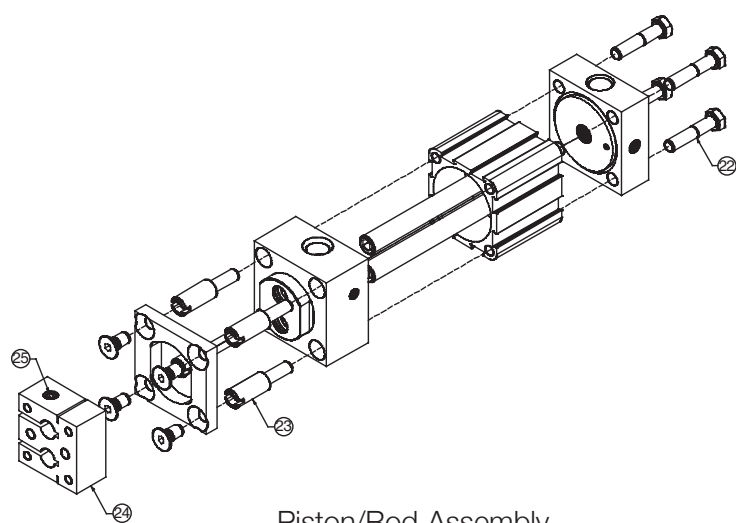
Pneumatic Service Temperatures:
Nitrile Seals: -10°F (-23°C) to 165°F (74°C)



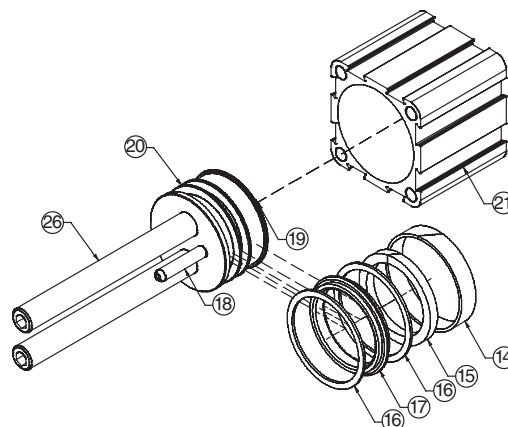
Head, Cap, and Bushing Assembly

F Series

Part #	Description	Parts included in:		
		Seal Kit	Repair Kit	Piston/Rod Assembly
1	Rod Seal/Wiper	X		
2	Bushing O-ring	X		
3	Head Cushion Seal	X	X	
4	Bushing			
5	Loaded Bushing Assembly		X	
6	Cap			
7	Cap Cushion Needle			
8	Tube End Seal	X	X	
9	Cap Cushion Seal	X	X	
10	Head			
11	Head Cushion Needle			
12	Bushing Retainer			
13	Retainer Screws			
14	Wearband	X	X	
15	Magnet			X
16	Back-up Rings	X	X	
17	Piston Seal	X	X	
18	Head Cushion Spear			X
19	Cap Cushion Spear			X
20	Piston			X
21	Tube			
22	Hex Bolts			
23	Sleeve Bolts			
24	Tooling Plate			
25	Tooling Plate Screw			
26	Rods			X

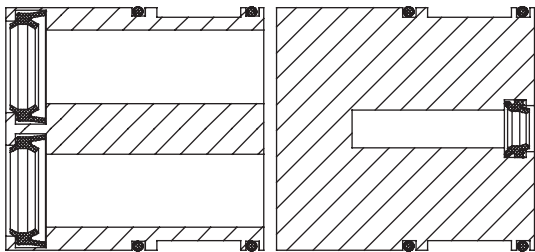


Piston/Rod Assembly



Cylinder Assembly and Tie Rod Torque

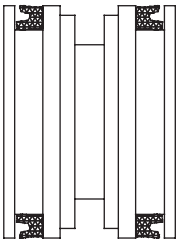
Seal Installation Guide



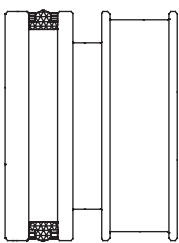
Loaded Bushing



Cushioned Cap



Low Breakaway Piston



T-Seal Piston

Bushing Retainer Screws Torque
Tolerances (lbs-ft) Part #13

Size	Min.	Max.
1/4-28	5	7
5/16-24	10	12
3/8 - 24	15	20

Sinker Tube Part
Numbers

Bore	Part #
1-1/2"	A06-K91
2"	A06-L91
2-1/2"	A06-M91
3-1/4"	A06-P91
4"	A06-R91

Bore	Min.	Max.
1-1/2"	8	10
2"	15	20
2-1/2"	15	20
3-1/4"	23	30
4"	23	30

Note: Sinker Tubes are not included in kits. They can be ordered using the part numbers from the provided chart.



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